

Name: _____

Period: _____

Date: _____

Drill Press/Boring/Mortising Machines

Auburn High School

Safety Test

1. Your hands should be kept a minimum of _____ inches from the rotating bit, while using the drill press.
2. The drill press should be operated at different speeds for different types of work. T F
3. The best way to prevent you from accidentally drilling into the drill press table is to do the following:
 A. _____
 B. _____
4. Work should always be secured to the table before drilling or boring. T F
5. After drilling your project you should consider the drill bit hot and the bit should be removed carefully from the chuck. T F
6. When not in use leave the chuck key in the chuck. T F
7. The speed and feed are determined by the type of wood and size of drill bit. T F
8. To control the depth you are drilling set the depth stop. T F
9. Set up the stops on the multiple head boring machine and make a trial cut before boring your project. T F
10. Which type of bit should not be used on the drill press;
 A twist
 B speed bore / spade / paddle bit
 C auger

