

Name:

Date:

Mill Safety Test

1. The mill should be operated at different speeds for different types of work. T F
2. The best way to prevent you from accidentally drilling into the mill table is to do the following:
 - A. _____
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 - B. _____
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3. Work should always be clamped in the vice while milling the metal
T F
4. After milling your project you should consider the drill bit hot and the bit should be removed carefully from the chuck.
T F
5. When not in use leave the chuck key in the chuck.
T F
6. The speed and feed are determined by the type of metal and size of drill bit. T F
7. To control the depth you are drilling you should.
 - A) set the depth stop
 - B) mill slowly and watch the readout
 - C) watch the profile of the piece for exit if milling all the way through.
 - D) monitor the X,Y axis wheels carefully.
 - E) all of the above.

